

# C E R T I F I C A T E

Welding of railway vehicles and  
components according to EN 15085-2

TÜVRh/15085/CL1/266/12/4

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**Aitzkoate S.A.L.**  
**Barrio Gudugarreta 10, pabellón 6.**  
**20200 Beasain**  
**Spain**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**  
in the range indicated in the annex.

validity: 2022-04-23 until 2025-04-22

Cologne, 2022-03-17  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) MÜLLER

Auditor: Dipl.-Ing. (FH) DEDERICHS

  
Dipl.-Ing. MAKOWKA  
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, GERMANY

# Scope of the certificate

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## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	BW/FW, partly mechanized
135	1.2 1.2 1.4 8 8	t = 1.5 - 24 mm t = 2 - 14 mm t = 1 - 24 mm t = 1 - 12 mm D = 10 - 40 mm t = 1.4 - 24 mm	BW, partly mechanized FW, partly mechanized BW/FW, partly mechanized FW, partly mechanized BW, partly mechanized
141	1.3 1.3	t = 1 - 2 mm t = 1.5 - 3 mm	BW, manually FW, manually
212	1.3 8	t = 1.5 mm t = 1.2 - 1.5 mm	- -

## Area of Application:

- New build of parts for railway vehicles
  - frames for external and internal equipment parts
  - roof construction (panelling)
  - internal parts of passenger coaches (doors, panelling)
  - sliding doors in vehicles
  - supporting frames for external and internal parts
  - ventilation grilles, hand rails

## Responsible welding coordinator(s):

Andrés Portillo Ramos, Level A [external]

born: 1985-03-14

## 1st deputy(ies) of the responsible welding coordinator(s):

Idoia Senar Igoa, Level C

born: 1975-05-27

## Others deputies:

Iban Agirre Aldalur, Level C

born: 1976-05-15

## Remarks:

## Register no.:

TÜVRh/15085/CL1/266/12/4

## General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, GERMANY